



## Material - BS EN 10213 GP240GH

## **Standard Specification for Steel Castings for Pressure Purposes**

**Group - Ferrous Mild Steel Alloys** 

Sub Group - BS EN 10213 GP240GH Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Plate, Tubes and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.180 - 0.230		
Silicon	Si %	0.600 max.	Normalizing or Quenching or Solution Annealing	
Manganese	Mn %	0.500 - 1.200		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	0.300 max.		
Molybdenum	Mo %	0.120 max.		
Nickel	Ni %	0.400 max.		_
Copper	Cu %	0.300 max.	Mechanical Properties	
Vanadium	V %	0.030 max.	Tensile Strength in Mpa	240 min.
Iron	Fe %	Balance	Yield Strength in Mpa	210 min.
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	27 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
A 216 Grade WCB	ASTM	USA	Casting	
A 420 C-M	AFNOR NF	France	Pump, Valve and Fitting	
A 420 M	AFNOR NF	France	Pump, Valve and Fitting	
Ao 17 CrMoV	MSZ	Hungary	Plate, Tubes and Forging	
SCPH 1	JIS	Japan	Plate, Tubes and Forging	
GP 240 GH	UNE	Spain	Plate, Tubes and Forging	
1.0619	EN	European Union	Plate, Tubes and Forging	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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